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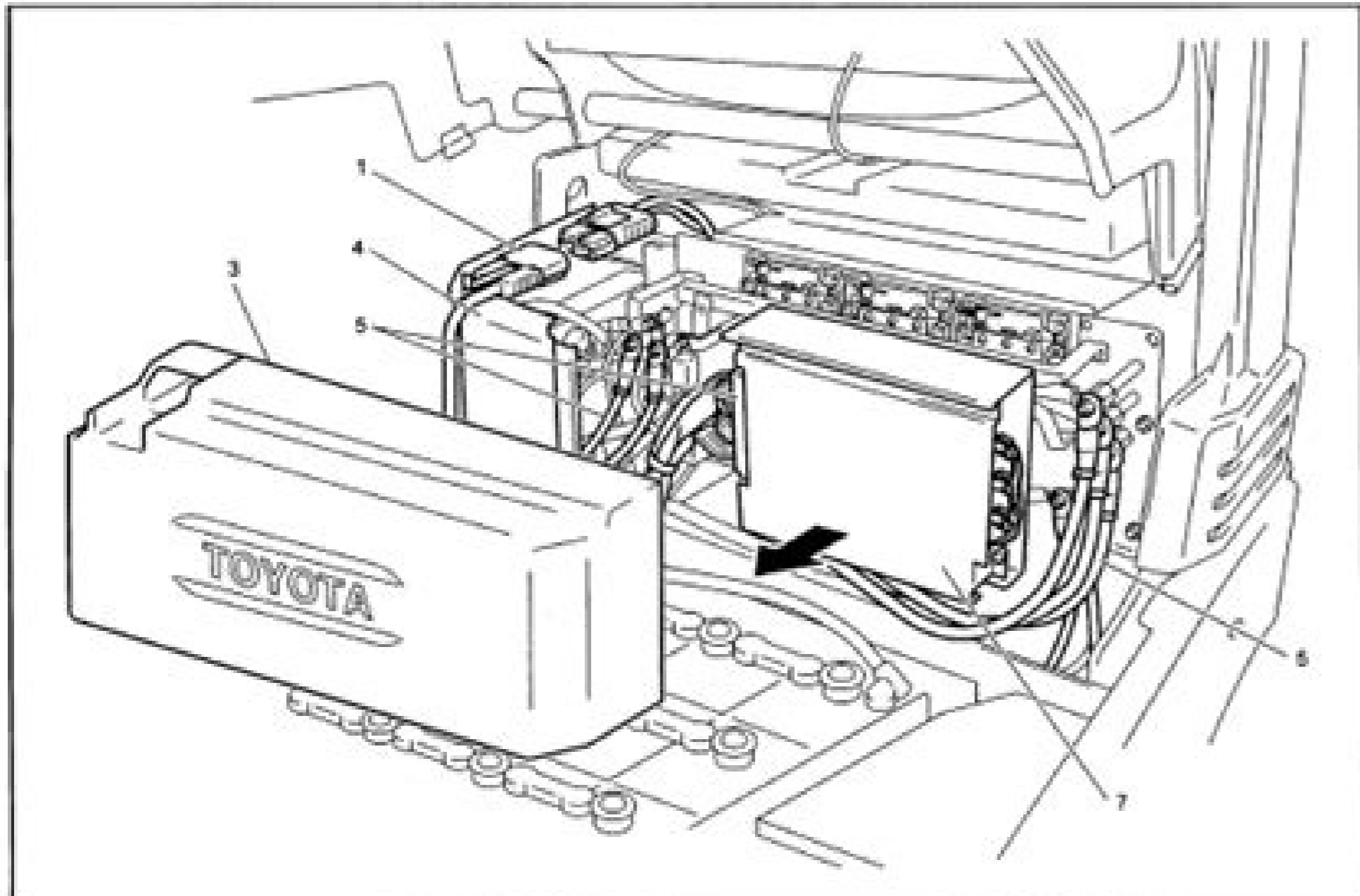
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## CONTROLLER

### CONTROL PANEL ASSY (FOR TRAVELING AND MATERIAL HANDLING)

#### Removal-Installation

**Caution:**  
Measure the voltage between P4 and N1 before starting the job. If any voltage exists, insert a resistor at approx. 100 Ω between P4 and N1 to discharge the capacitor.



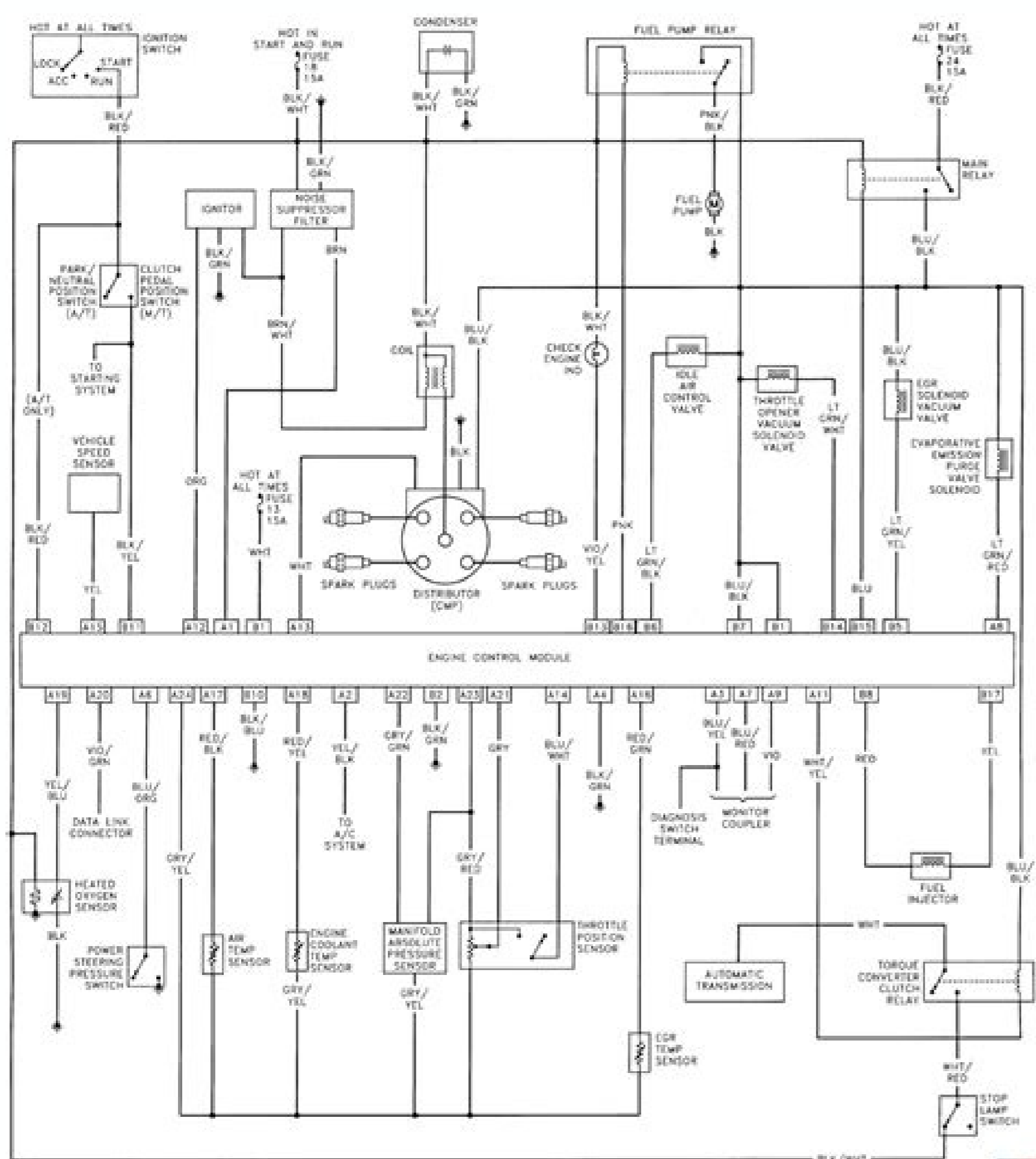
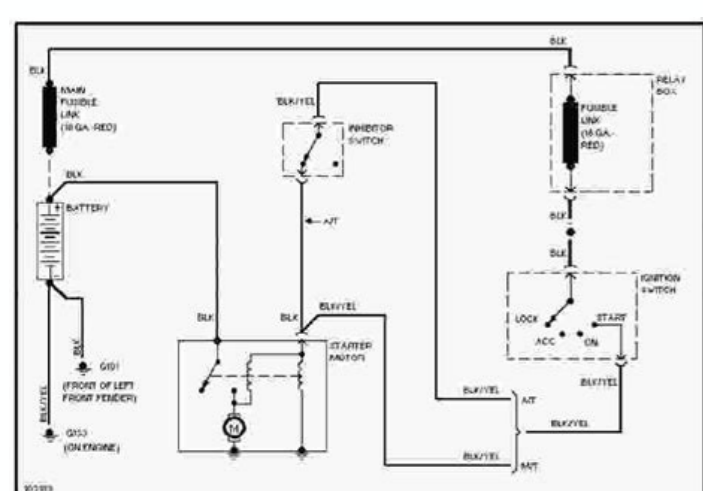
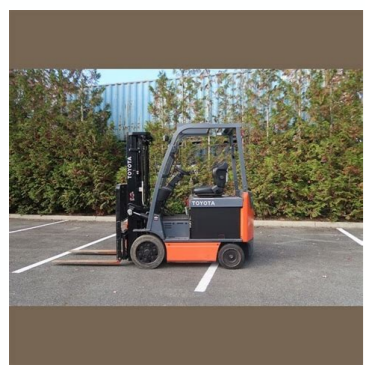
#### Removal Procedure

- 1 Disconnect the battery plug.
- 2 Open the seat stand.
- 3 Remove the controller cover.
- 4 Remove the transformer cover.
- 5 Disconnect the external wiring to the controller at the connector and terminals.
- 6 Place relatively thick corrugated cardboard on top of the battery.
- 7 Remove the controller set nut and remove the controller ASSY.

#### Installation Procedure

The installation procedure is the reverse of the removal procedure.

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